



robust and reliable - Series 2000

- cutting without distortion or straightening of formed parts
- burr free cutting
- no finishing of the edges is required
- accurate cutting along a marked line
- single-side trimming is possible
- working speed up to 5 m/min
- cutting of U-, C- and L-profiles
- clear view to scribed line or template
- long life tool
- easy, one hand, operation
- simple and safe to use
- noise under limit regulations
- an insulated and suppressed motor
- **can cause no injury while in motion**
- long life tools - series 2000.
- almost no maintenance necessary
- knives and jaws regrindable
- parts are standardized and interchangeable
- stationary cutting in a vice possible
- rugged tools for higher cutting capacity
- ideal for:
 - sheet-metal workshops
 - air conditioning
 - control cabinet fabrication
 - external wall cladding
 - optional knives and jaws for stainless steel (see also next page)

2017 & 2020



2020-7R

The universal Metal Shear



Using area like SD5, but double capacity. Ideal for utility vehicles. Cutting steps and seams. Good Curve ability



DRÄCO metal shear	type	2020-7R
max. cutting capacity	Art.no.	61040S7
steel 400 N/mm ²	mm/ga.	2,0 / 14
stainl.steel 600 N/mm ²	mm/ga.	1,5 / 16
stainl.steel 800 N/mm ²	mm/ga.	1,3 / 18
aluminium 250 N/mm ²	mm/ga.	3,0 / 10
tightest radius	mm/ "	45 / 1¾
working speed ±	m/min	5
strokes	min ⁻¹	2200
motor capacity	W	350
weight	kg	1,8

2020-7R spare parts	
knife	37140S7
set of jaws	BG37222
knife-pin set	BG35149



cut-outs from drilled starting holes



cutting of shaped parts

DRÄCO metal shears	type	2017	2020
max. cutting capacity	Art.no.	61020	61040
steel 400 N/mm ²	mm/ga.	1,7 / 15	2,0 / 14
stainless steel 600 N/mm ²	mm/ga.	1,3 / 18	1,5 / 16
stainless steel 800 N/mm ²	mm/ga.	1,0 / 19	1,3 / 18
aluminium 250 N/mm ²	mm/ga.	2,5 / 12	3,0 / 10
tightest radius	mm/ "	175 / 7	200 / 8
working speed ±	m/min	5	5
strokes	min ⁻¹	2200	2200
motor capacity	W	350	350
weight	kg	1,8	1,8

2017 spare parts		2020 spare parts	
knife	01013	knife	010135
set of jaws	BG20234	set of jaws	BG35146
knife-pin set	BG35155	knife-pin set	BG35155
optional accessories			
metal-box			18000
adjustable guide S/01	up to 100 mm		10059
adjustable guide S/01	up to 250 mm		10060
adjustable guide S/01	up to 500 mm		10061
support roller (metal)			BG10077

all units are ready to use

BG=Set

other voltages available